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N-Substituent effects on the diethylzinc addition to benzaldehyde catalysed by bicyclic 1,4-aminoalcohols

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ABSTRACT

Chiral enantiopure bicyclic 1,4-aminoalcohols were synthesised by a new methodology that provided a common precursor, which was easily N-functionalised with a wide variety of substituents. The final compounds were used as chiral ligands in a model study of the enantioselective addition of diethyl zinc to benzaldehyde, aimed at understanding the influence of the N-substituent on both the rate and stereoselectivity of the reaction. This set of experiments also provided interesting insight into the non-catalysed addition that occurred by employing commercially available $Et₂Zn$ solutions.

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1. Introduction

The asymmetric alkylation of aldehydes by diethylzinc has been used as a benchmark for potential chiral ligands, 1 since the first reports by Oguni² and Noyori.³ In particular, the transition state model proposed by Noyori and Yamakawa in 1995^{3b} has been largely used to rationalise the experimental data in almost every subsequent work.

Over the past few years, this application has been more deeply studied with some interesting papers being published, reporting observations concerning the structure–activity relationship[.4](#page-10-0) Generally, 5 1,2-amino alcohols have proven to be the best ligands for the diethylzinc addition to carbonyls, but a few examples of 1,3 and 1,4-amino alcohols have also been investigated, among which the chiral 1,4-amino alcohols reported by us, whose structure is based on a [6](#page-10-0),8-dioxa-3-aza-bicyclo[3.2.1] octane scaffold.⁶

The application of N-methyl amino alcohol 1 ([Scheme 1](#page-1-0)) as a chiral ligand^{6b} in the addition of Et₂Zn to aromatic aldehydes resulted in the corresponding (S)-alcohols with an ee ranging from 92% to 98%. Analogously, the phenylacetylene $Et₂Zn-catalysed$ addition to aromatic aldehydes afforded the corresponding (R) propargylic alcohols with an ee ranging from 68% to 70%. In both cases, 1 was employed at 15% mol.

In the context of gaining further mechanistic insights into the Et2Zn addition to aromatic aldehydes, the results obtained so far with this class of 1,4-amino alcohols prompted us to further investigate the relationship between the nature of the N-substituent and the chiral induction ability of the corresponding chiral ligand.

In particular, as we had already obtained data concerning the influence of the steric hindrance of N-alkyls (i.e., the less hindered, the more stereoselective), which were congruent with the transition state model^{6a} elaborated on the basis of the literature,^{3b} we decided to also explore the steric and electronic effects of groups, such as aryl, fluoroalkyl and sulfonyl that were capable of affecting the ability of the N atom to coordinate to the Zn atom. Benzaldehyde was chosen as a model substrate for the organozinc addition. To realise this, we had to elaborate a new and more general synthesis of the bicyclic scaffold, that could be easily and readily N-fuctionalised.

Moreover, in addition to the results obtained by employing these new chiral ligands in the model reaction, we herein report a set of experiments showing the presence of a non-catalysed addition occurring when using commercially available $Et₂Zn$ solutions and these having a strong influence on the enantiomeric purity of the final product at times.

2. Results and discussion

The synthesis that we reported most recently 6^b of this class of compounds was planned in order to obtain N-methyl amino alco-hol 1 [\(Scheme 1\)](#page-1-0) starting from commercially available reagents from the chiral pool, that is, 3 and 4.

With this in mind, we considered a similar synthetic route, where the starting N-methyl amine 4 was replaced by the corresponding primary amine 5 ([Scheme 2](#page-1-0)).

We started the synthesis by adding lactone 3 to a solution of a pre-formed aluminum amide, obtained by mixing aminoacetaldehyde dimethyl acetal 5 and AlMe₃. The reaction gave amidoalcohol 6, formed in 95% yield, which required no purification for the next step. Selective O-benzylation⁷ was achieved by treatment of 6 with

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Scheme 1. Retrosynthetic analysis of the N-methyl amino alcohol 1.

Scheme 2. (a) AlMe₃ 2.0 M in hexane, DCM, 0 °C→rt, 18 h; (b) KOH, cat. 18-C-6, BnBr, THF, rt, 70′; (c) nBuLi 1.8 M in hexane, ClCO₂Me, THF, -70 °C, 4 h; (d) SiO₂·H₂SO₄ toluene, reflux, 10′; (e) BH3·SMe₂, THF, reflux, 1 h; (f) ClCO₂Me (1.3 equiv), Et3N (1.3 equiv), DCM, 0 °C→rt, 1 h; (g) TFA–DCM, 1:2, 0 °C→rt, 18 h.

KOH in anhydrous THF, in the presence of a catalytic amount of 18 crown-6 ether, followed by the addition of benzyl bromide. Product 7, obtained in 55% yield, was then protected as an N-carbomethoxy amide; the reaction required the deprotonation of the amide by nBuLi at low temperature, followed by the slow addition of methyl chloroformate. Compound 8 was obtained in a 65% yield after purification. The cyclisation step was performed by treatment of the N-carbomethoxy amide 8 under catalysis of sulfuric acid adsorbed on silica gel in refluxing toluene. Cyclic compound 9 was obtained in a disappointing 14% yield after purification from many by-products. This reaction usually affords the cyclic scaffold with fairly good yields and in the case of the analogous N-methyl system, the lactam was obtained in a 48% yield. Therefore, the low yield was probably due to the presence of the N-carbomethoxy moiety; once the hydrolysis of the acetals takes place, the molecule is still too rigid and hindered to cyclise to compound 9. To increase the flexibility of the molecule, we decided to reduce the amide bond in 8 and cyclise the N-methyl amine 10 under literature con-ditions.^{[8](#page-10-0)} Unfortunately, the reduction by $BH₃$:SMe₂ of N-carbomethoxyl amide 8 to N-carbomethoxyl amine 10 failed and in more drastic conditions resulted only in the deprotection and decomposition of the starting material. Therefore, to synthesise compound 10, we had to first perform the amide reduction and then the amide protection. The reduction of amide **7** by BH₃·SMe₂ afforded compound 11 after 1h at reflux in 32% yield; N-carbomethoxyl protection proceeded smoothly under standard conditions and compound 10 was finally obtained in a 65% yield. The cyclisation step was then performed with an excess of trifluoroacetic acid and afforded compound 12 in 66% yield. The overall yield starting from 3 and 5 was 7% after five steps.

A critical analysis of the experimental data suggested to us that the amide bond could be better reduced in an earlier stage and that this route did not represent a general method for obtaining the free 1,4-amino alcohol as we planned.

Therefore, we started the synthesis under conditions similar to the literature conditions, 8 and modified the scheme after the reductive amination ([Scheme 3\)](#page-2-0).

Compound 13 was obtained in 85% yield by NaBH4 reduction of commercially available lactone 3 at pH 4-7 in water.⁹ Amino alcohol 14 was then obtained by the reductive amination of 13 with amine 5, NaBH₃CN at pH 6,^{[10](#page-10-0)} in 62% yield. N-Carbomethoxylation was obtained by treatment of 14 with 2.6 equiv of methyl chloroformate followed by selective O-deprotection with catalytic K_2CO_3 in methanol of the N-,O-carbomethoxy compound (86% yield).^{[11](#page-10-0)} The O-benzylation, performed on 15, afforded compound 10 which was finally cyclised to product 12 in 62% yield. This alternative route that eliminates any inconvenience due to the presence of the amide functional group, allowed us to increase the yield in intermediate 12 from 7% to 19% over five steps.

The first N-functionalised amino alcohol was directly obtained from 12 by debenzylation with $H₂$ over Pd/C (84% yield). All other functionalisations required the N-deprotection that was obtained by treatment of compound 12 with an excess of KOH in a refluxing mixture of methanol and water in a 4:1 ratio for 48 h. Compound 16 was thus obtained in 94% yield and we did not observe any decomposition or changes in the stereochemistry in the bicyclic structure. Compound 16 was then used as the starting material for all subsequent N-functionalisation.

We first tried on our substrate, the conditions reported by Chan and Lam for N-arylations with arylboronic acids and cupric

Scheme 3. (a) NaBH₄ (3 equiv), H₂O pH 4–7, 0 °C, 3 h; (b) 5, NaBH₃CN, MeOH pH 6, 0 °C \rightarrow rt, 22 h; (c) (i) ClCO₂Me (2.6 equiv), Et₃N (2.6 equiv), DCM, 0 °C \rightarrow rt, 18 h; (ii) K₂CO₃ (5% mol), MeOH, rt, 3.5 h; (d) NaH, TBAI, BnBr, THF, 0 °C→rt, 7 h; (e) TFA–DCM, 1:2, 0 °C→rt, 18 h; (f) KOH, MeOH–H2O, 4:1, reflux, 48 h; (g) ArB(OH)2, Cu(OAc)2, Et3N, DCM, O_2 , rt, 5 h; (h) MsCl or TsCl, Et₃N, DCM, rt, 28 h; (i) (i) 2-fluoroethyltosylate, NaHCO₃, DMF, 80 °C, 19 h or (ii) 2,2,2-trilfuoroethyl trifluoromethanesulfonate, NaHCO₃, abs. EtOH, reflux, 17 h; (l) (i) HCHO 37%, NaBH3CN, pH 7, CH3CN, rt, 4 h or (ii) CH3CH2CHO, NaBH3CN, pH 6, MeOH, rt, 18 h; (m) 10% Pd/C, H2, EtOAc, rt, 18 h; (n) 20% Pd(OH)2/C, cyclohexene, abs EtOH, reflux 4–7.5 h.

acetate, 12 taking into account also the modifications recently reported for similar scaffolds.¹⁰ Compound 16 was treated with phenylboronic acid (2 equiv), cupric acetate (1 equiv) and anhydrous pyridine (2 equiv) in anhydrous dichloromethane as a solvent in a vessel open to the air. After 45 h, the starting material was consumed but this was due to a side reaction, that is, the cyclic acetal opening. The use of triethylamine as a base resulted in 17b, in 42% yield after purification. In the recent literature on the cop-per-mediated C–N bond formation,^{[13](#page-10-0)} the use of catalytic cupric acetate was reported either at room temperature or at 40 \degree C, and with oxygen as the vessel atmosphere. The target compound 17b was obtained in 10–14% yield (cupric acetate was used in 10– 14% mol amount), but the starting material 16 could be recovered in small amounts. Therefore, the subsequent N-arylations were performed under an oxygen atmosphere at room temperature and with a stoichiometric amount of cupric acetate. Since long reaction times (i.e., 18–24 h) proved only to afford more by-products, without an increase in yield, the reactions were stopped after 5 h. In this way, target compound 17b was obtained in 50% yield; these conditions represent a good compromise between a fair yield and an acceptable loss of starting material. They were then applied to N-arylation of 16 with 4-methoxyphenylboronic acid (43% yield of 17c) and o-tolylboronic acid, that, as expected, afforded 17d in only 10% yield for steric reasons.

The preparation of N-sulfonylamides involved standard reaction conditions consisting of the addition of the suitable sulfonyl chloride (1.3 equiv) to a solution of 16 in DCM, in the presence of $Et₃N$ as a base. Compounds N-mesyl 17e and N-tosyl 17f were obtained with 71% and 81% yield, respectively.

The N-fluoroalkyl derivatives were prepared by the nucleophilic substitution of 2-fluoroethyltosylate^{[14](#page-10-0)} and 2,2,2-trifluoroethyl tri-fluoromethanesulfonate¹⁵ by [16](#page-10-0), under literature conditions,¹⁶ while compounds 17g and 17h, were obtained in 70% and 65% yield, respectively.

Finally, to prove the new synthetic strategy as general as we planned, we decided to also synthesise the N-methyl derivative 1. The N-methyl compound 17l was obtained by reductive amination with 37% HCHO and NaBH₃CN (44%);¹⁷ analogously, N-propyl 17i was obtained starting from 16 and propionaldehyde (53%).

To complete the synthesis of this series of N-functionalised 1,4 amino alcohols O-debenzylation was performed. However, the conditions reported above for 12 worked only for compounds 17e and 17f. In the case of 17b, for example, O-debenzylation by hydrogenation over Pd/C in either $CH₃OH$ or EtOAc failed unexpectedly; we supposed that the tertiary amine was able to poison the catalyst, even though removal of benzyl groups of N-aryl 3,4 dibenzyloxypyrrolidines was reported to work under these condi-tions, and in excellent yields.^{[18](#page-10-0)} If the presence of the tertiary amine was the problem, the use of a few drops of aqueous HCl could avoid the catalyst poisoning;^{[19](#page-10-0)} however, in our hands the only result was O-debenzylation and contemporary N-dearylation (88% yield) of 17b. Therefore, we opted for the catalytic transfer hydrogenation performed over $Pd(OH)_2/C$ in a refluxing mixture of cyclohexene and ethanol: 20 20 20 after 7 h, the desired product **18b** was obtained in a quantitative yield. These conditions were then applied to all compounds 17, with the exception of sulfonamides 17e and 17f, where the problem of the tertiary amine did not exist.

Compounds 1, 18b–d and 18g–i were obtained in yields ranging from 56% to quantitative.

The thus obtained N-substituted 1,4-amino alcohols were finally employed as chiral ligands in the addition of $Et₂Zn$ to benzaldehyde (Scheme 4). We applied the reaction conditions that worked best with the N-methyl ligand 1 , 6b and the results are reported in [Table 1](#page-3-0).

Scheme 4. Catalysed addition of Et_2Zn to benzaldehyde.

Before starting to test all the chiral ligands synthesised in the present work, we ran a 'ligand-free' control experiment (entry 1). Surprisingly, racemic 20 was formed in 43% yield after 18 h, together with benzylic alcohol 21 (17%). It was clear that a competitive non-catalysed reaction was also occurring and since it has

Determined by GC.

b Determined by GC using β DEX^{*} 120 column.
^c Et₂Zn 1.0 M in hexanes, Batch S38116.

^d Et₂Zn 1.0 M in hexanes, Batch S29515. ^e Tested at 10% mol.

been well established that dialkylzinc itself does not add to carbonyl groups, we supposed that the commercial solutions of diethyl zinc used in our experiments contained trace amounts of impurities responsible for the side-addition. 21 Testing a different batch of diethyl zinc resulted in a noteworthy decrease in the amount of racemic 20 ('only' 14%, entry 2), that did not significantly changed when stopping the reaction after 6 h (8%, entry 3). Furthermore, the amount of 21 decreased (3–5%, entries 2 and 3). The same set of three experiments was carried out in the presence of N-methyl 1 (entries 4–6) and resulted in the important observation that the activity of the ligand was independent of the diethyl zinc batch used: (S) -20 was always obtained with 96% ee, whereas the amount of 21 set to 4–5% and only the percentage of the remaining benzaldehyde was affected, increasing from 0 (entry 4) to 8–11% (entries 5 and 6). Based on these data, we could reasonably rely on the results obtained regardless of the commercial organozinc reagent quality, at least with the best ligand 1.

In addition to the steric hindrance of the N-substituent, in N-phenyl 18b (entry 7) the lone pair of the nitrogen atom conjugates with the π system of the aromatic ring and, therefore, is less inclined to complex zinc. MM2 calculations, performed on compound **18b** (Fig. 1), clearly showed the sp^2 nitrogen hybridisation (bond angles of 119.39 $^{\circ}$, 119.52 $^{\circ}$ and 120.98 $^{\circ}$) and the resulting conformation of the N-phenyl substituent partially screened the coordination site, making the interaction of $Et₂Zn$ with the ligand more difficult. For comparison, compound 1 was also analysed (Fig. 1): the $sp³$ nitrogen hybridisation was evident (bond angles

Figure 1. MM2 structures of ligands 1 and 18b.

of 112.19 $^{\circ}$, 110.62 $^{\circ}$ and 112.19 $^{\circ}$) and the N-methyl group was thus oriented far from the coordination site, allowing an easier access of the organozinc reagent for the ligand-metal complex formation (the X-ray structure of 1 hydrochloride was also determined, 22 22 22 and the ORTEP plot is depicted in Fig. 2).

Figure 2. X-ray structure of 1 HCl.

Consequently, only the competitive non-catalysed reaction occurred with ligand 18b. In fact, racemic 20 formed (48%) and most of benzaldehyde 19 was left unreacted (45%). The presence of an electron-donating p-methoxy group on the N-aryl substituent (18c, entry 8) did not alter the outcome of the reaction; only the β -reduction reaction increased (20% of 21), and racemic 20 and starting material 19 were obtained in an equal 40% amount.

Therefore, in order to restore the capability of the nitrogen lone pair for metal complexation, its conjugation with the π system had to be broken; this was possible by choosing an o-tolyl group for the next N-aryl 18d ligand (entry 9), in which the presence of the o-methyl could force the aromatic ring to assume a skew

conformation. Actually, (S)-20 formed in a higher amount (61%) and showed some optical activity (ee 6%); however, the o-tolyl group must be too hindered for rapid complex formation and the catalysed reaction proceeded too slowly to compete with the side non-catalysed addition. Since the presence of the latter could obviously weigh more on the cases of very low enantioselectivities, we ran a second experiment with the same ligand 18d, using the best batch of Et_2Zn in our hands and stopping the reaction after 6 h (entry 10); most benzaldehyde was recovered unreacted (71% of 19) but alcohol (S)-20 was obtained with 14% ee. The result itself was not good in terms of enantioselectivity, but proved the hypothesis of the role of the o-tolyl substituent of the ligand.

Based on these results, we did not expect any enantioselectivity for the reactions conducted with N-solfonylamides 18e and 18f (entries 11 and 12), in which again the nitrogen lone pair was not available for N–Zn interactions. This was in fact the case, as we only obtained the racemic alcohol 20 (32% and 43%, respectively) and recovered the unreacted 19 (60% and 41%, respectively).

So far the N-alkyl ligands seemed to best complex the organo-zinc reagent. However, the literature^{[1,5](#page-9-0)} has reported countless examples of chiral amino alcohols able to afford, in shorter reaction times (2–3 h) and with minimal ligand amounts (1–2% mol), the same enantiopure products obtained by employing our 1,4-amino alcohols in higher amounts (15–20% mol) and over longer reaction times (18 h). The efficiency of a catalyst is usually explained in terms of turn over and, according to the reaction mechanism and to the transition state model proposed (Fig. 3), $6a$ we thought that its rate could be influenced by the strength of the N-Zn interaction in complexes A and B.

The modulation of the potency of this interaction could be realised by choosing either electron-donating or electron-withdrawing N-substituents. The N-fluoroalkyl 18g, in which the electron-withdrawing fluorine caused a decrease of the nucleophilicity of the nitrogen, afforded (S) -20 in 46% yield and with 65% ee (entry 13). The use of a second batch of $Et₂Zn$ resulted in an increment of the enantiomeric excess of (S) -20 to 84% (entry 14), showing how deeply the non-catalysed reaction could mislead in the evaluation of the efficiency of a ligand. Consistently, by reducing the reaction time from 18 to 6 h (entry 15), the amount of starting 19 increased (from 22% to 40%) but, as already seen in the case of 1 (entries 5 and 6), the enantiomeric excess held steady. The effect of the N-(2-fluoroethyl) group on the outcome of the reaction can be highlighted by the comparison with the results obtained with Nethyl 22 (Fig. 4), $6a$ tested at 10% mol over 24 h (entry 16): (S)-20 was obtained in 98% yield and 90% ee. Hence the replacement of H with F lowered the reaction rate and the enantioselectivity, most probably because of a weakening of the N–Zn interaction. In this case, we could hardly ascribe this decrease in stereoselectivity to the difference in steric hindrance of the two atoms. This hypothesis seemed confirmed by the almost total loss of enantioselectivity (ee 2%, entry 17) in the reaction that used N -CH₂CF₃ 18h as a chiral ligand, where the very poor nucleophilicity of the nitrogen, due to the presence of three F atoms, prevented the formation of a sufficiently strong N–Zn interaction in the metal-ligand complexes (A and **B**, Fig. 3). 23 23 23

Finally, when employing N-propyl 18i, the steric hindrance effect of the substituent caused, as expected, a decrease of the enantioselectivity and (S)-alcohol formed in 73% ee (entry 18); no significant change was obtained with the best $Et₂Zn$ batch (ee 77%; data not shown).

Thus N-methyl 1 proved to be the best ligand belonging to this class of 1,4-amino alcohols. Therefore, assuming 1 as datum point, all data in our hands seemed to highlight that N-EWG ligands were less enantioselective because of the weakening of the N–Zn interaction in the TS. The effects of N-EDG ligands could only be verified with the introduction of EDGs at the α -position with respect to the nitrogen atom. The synthesis focussed on obtaining such structures, which required some less than trivial changes in the synthetic route; the results will be reported in due course.

3. Conclusions

Herein, we have reported on a new synthetic methodology tuned to the 1,4-amino alcohol scaffold 16 which is easily N-functionalisable with a wide variety of substituent (aryls, sulfonyls, alkyls and fluoroalkyls). The thus obtained chiral compounds 18b–i were then used as chiral ligands in the addition of $Et₂Zn$ to benzaldehyde. The results of these experiments gave an insight into the influence of the nature of the N-substituent on the stereoselectivity of the addition. However, the presence of a non-catalysed addition could not be neglected; in fact, depending on the diethyl zinc batch used, different amounts of racemic alcohol 20 formed and therefore the evaluation of the efficiency of a chiral ligand can be misleading at least when the catalysed reaction proceeds too slowly.

Figure 3. Model of transition state.

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Figure 4. Structure of N-ethyl amino alcohol 22.

Thus, a 'blank' experiment had to be carried out for every commercial batch purchased. The results in our hands showed that N-EWG ligands caused a decrease in the enantioselectivity, probably because of the weakening of the N–Zn interaction in the TS. The effect of the electron-donating substituent could only be evaluated by α functionalised 1,4-amino alcohols, whose synthesis and application will be reported in due course.

4. Experimental

4.1. General

Melting points are uncorrected. Chromatographic separations were performed under pressure on silica gel by flash-column techniques; R_f values refer to TLC carried out on 25-mm silica gel plates (Merck F254), with the same eluent as indicated for the column chromatography. 1 H NMR (200 MHz) and 13 C NMR (50.33 MHz) spectra were recorded with a Varian XL 200 instrument in CDCl₃ solution. Mass spectra were carried out by EI at 70 eV, unless otherwise stated, on Shimadzu GC/MS QP5050 instruments. Microanalyses were carried out with a Perkin–Elmer 2400/2 elemental analyser. Optical rotations were determined with a JASCO DIP-370 instrument.

2,2,2-Trifluoroethyl trifluoromethanesulfonate^{[15](#page-10-0)} and 2-fluoro-ethyltosylate^{[14](#page-10-0)} were synthesised by published procedures. The 1.0 M Et₂Zn solution in hexanes was purchased from Aldrich (cat. No. 296112, batches S29515 and S38116).

4.1.1. (4R,5R)-5-Hydroxymethyl-2,2-dimethyl[1,3]dioxolane-4 carboxylic acid (2,2-dimethoxyethyl)amide 6

A solution of 5 (2.27 mL, 20.9 mmol) in anhydrous DCM (77 mL) was cooled at 0 °C; an AlMe₃ solution (2.0 M in hexane, 10.5 mL, 20.9 mmol) was added dropwise and, after 30 min, lactone 3 (3.0 g, 19.0 mmol) was added. After 1 h the ice bath was removed and the resulting solution was stirred for 19 h at room temperature. After cooling at 0° C, concd HCl was added dropwise until a slurry formed; water (50 mL) and brine (25 mL) were then added and additional concd HCl until the slurry disappeared ($pH \sim 2$). After separation of the phases, the aqueous one was extracted with DCM (2×25 mL); the combined organic layers were dried over $Na₂SO₄$. After filtration and evaporation of the solvent, crude 6 was obtained (4.78 g, 95%) and this was used in the next step without further purification. Compound **6:** $[\alpha]_2^{23} = +3.5$ (c 0.71, CHCl₃).
¹H NMR δ (ppm): 7.02–6.90 (br.s. 1H) 4.64–4.49 (m. 2H) 4.38 (t. 1 ¹H NMR δ (ppm): 7.02–6.90 (br s, 1H), 4.64–4.49 (m, 2H), 4.38 (t, J 5.1 Hz, 1H), 3.85–3.77 (m, 1H), 3.64–3.52 (m, 2H), 3.40 (s, 6H), 3.38–3.25 (m, 1H), 1.55 (s, 3H), 1.39 (s, 3H). ¹³C NMR δ (ppm): 170.6 (s), 110.0 (s), 102.3 (d), 77.6 (d), 76.8 (d), 61.5 (t), 54.5 (q), 54.4 (q), 40.4 (t), 29.6 (q), 24.7 (q). MS m/z (%): 263 (M⁺, 5), 232 (27), 174 (100).

4.1.2. (4R,5R)-5-Benzyloxymethyl-2,2-dimethyl[1,3]dioxolane-4-carboxylic acid (2,2-dimethoxyethyl)amide 7

Freshly powdered KOH (917 mg, 16.3 mmol) was added to a solution of amido alcohol **6** (3.91 g, 14.8 mmol) in anhydrous THF (30 mL), followed by 18-C-6 ether (157 mg, 4% mol) and benzyl bromide (1.94 mL, 16.3 mmol). The suspension was left to stir at room temperature for 70 min. After this time, DCM (50 mL), water (30 mL) and 1 M HCl (10 mL) were added; the phases were separated and the organic one was washed with H₂O (2×40 mL) and dried over Na₂SO₄. After filtration and evaporation of the solvent, the crude was purified by flash chromatography (eluent: EtOAc–petroleum ether, $1:1 + 0.5\%$ Et₃N; $R_f = 0.31$) and pure **7** was obtained as a colourless oil (2.86 g, 55%). Compound 7: $[\alpha]_D^{24} = +12.9$ (c 1.0, CHCl₃). ¹H NMR δ (ppm): 7.46–7.22 (m, 5H), 6.81–6.67 (br s, 1H), 4.62–4.48 (m, 4H), 4.26 (t, J 5.5 Hz, 1H), 3.83 (dd, J 10.6, 2.2 Hz, 1H), 3.45 (dd, J 10.6, 7.3 Hz, 1H), 3.39– 3.22 (m, 2H), 3.34 (s, 3H), 3.32 (s, 3H), 1.58 (s, 3. H), 1.39 (s, 3H). ¹³C NMR δ (ppm): 169.1 (s), 138.0 (s), 128.3 (d, 2C), 127.6 (d, 2C), 127.5 (d), 110.2 (s), 102.3 (d), 76.7 (d), 75.6 (d), 73.4 (t), 68.9 (t), 54.3 (q, 2C), 40.2 (t), 27.0 (q), 24.7 (q). MS m/z (%): 353 (M⁺, 1), 234 (7), 91 (48). Anal. Calcd for $C_{18}H_{27}NO_6$: C, 61.17; H, 7.70; N, 3.96. Found: C, 61.44; H, 7.63; N, 4.03.

4.1.3. (4R,5R)-(5-Benzyloxymethyl-2,2-dimethyl[1,3]dioxolane-4-carbonyl)-(2,2-dimethoxyethyl)carbamic acid methyl ester 8

A solution of amide 7 (995 mg, 2.81 mmol) in anhydrous THF (10 mL) was cooled to -70 °C. A *n*-BuLi solution (1.6 M in hexane, 1.8 mL, 2.81 mmol) was added dropwise, maintaining the temperature below -60 °C, and, after 30 min, a solution of methylchloroformate (217 μ L, 2.81 mmol) in anhydrous THF (2 mL) was added. After 4 h at -70 °C, the mixture was allowed to warm at rt and quenched by addition of satd $NH₄Cl$ (10 mL). The product was extracted with EtOAc (3×10 mL) and the combined organic layers were dried over $Na₂SO₄$. After filtration and evaporation of the solvent, the crude was purified by flash chromatography (eluent: EtOAc–petroleum ether, $1:3 + 0.5\%$ Et₃N; $R_f = 0.29$) and pure 8 was obtained as a colourless oil (746 mg, 65%). Compound 8: $[\alpha]_D^{26} = +63.2$ (c 1.0, CHCl₃). ¹H NMR δ (ppm): 7.37–7.18 (m, 5H), 5.56 (d, J 7.0 Hz, 1H), 4.80 (qAB, J 5.9 Hz, 1H), 4.47 (s, 2H), 4.49-4.42 (m, 1H), 3.85–3.62 (m, 2H), 3.73 (s, 3H), 3.57–3.43 (m, 2H), 3.30 (s, 3H), 3.26 (s, 3H), 1.60 (s, 3H), 1.40 (s, 3H). 13C NMR d (ppm): 170.8 (s), 154.4 (s), 137.8 (s), 128.1 (d, 2C), 127.4 (d, 3C), 109.9 (s), 101.5 (d), 100.9 (d), 77.5 (d), 76.5 (d), 73.2 (t), 69.1 (t), 54.4 (q), 54.3 (q), 53.8 (q), 45.1 (t), 27.4 (q), 25.4 (q). MS m/z (%): 411 (M⁺, 0.3), 91 (90), 75 (100). Anal. Calcd for $C_{20}H_{29}NO_8$: C 58.38; H, 7.10; N, 3.40. Found: C, 58.17; H, 6.87; N, 3.26.

4.1.4. (1R,5R,7R)-7-Benzyloxymethyl-2-oxo-6,8-dioxa-3-azabicyclo[3.2.1]octane-3-carboxylic acid methyl ester (9)

Prepared as reported in the literature^{6b} starting from 8 (721 mg, 1.75 mmol) and obtaining pure 9 (74 mg, 14%) as a white solid after FCC purification (eluent: EtOAc–petroleum ether, 2:3; $R_f = 0.33$). Compound 9: mp 76–77 °C. $[\alpha]_2^{23} = -27.5$ (c 1.0, CHCl₃).
¹H NMR λ (ppp): 7.37–7.25 (m, 5H), 5.77 (d, 1.2.6 Hz, 1H), 4.69 (d, i ¹H NMR δ (ppm): 7.37–7.25 (m, 5H), 5.77 (d, J 2.6 Hz, 1H), 4.69 (d, J 4.8 Hz, 1H), 4.59-4.45 (m, 2H), 4.27 (qAB, J 4.4 Hz, 1H), 3.82 (s, 3H), 3.75–3.53 (m, 4H). ¹³C NMR δ (ppm): 165.8 (s), 153.3 (s), 137.3 (s), 128.3 (d, 2C), 127.7 (d, 3C), 98.3 (d), 78.5 (d), 77.6 (d), 73.7 (t), 67.4 (t), 54.1 (q), 51.7 (t). MS m/z (%): 307 (M⁺, 1), 201 (M⁺-OBn, 14), 172 (32), 91 (100). Anal. Calcd for $C_{15}H_{17}NO_6$: C, 58.63; H, 5.58; N, 4.56. Found: C, 58.57; H, 5.55; N, 4.28.

4.1.5. (4S,5R)-(5-Benzyloxymethyl-2,2-dimethyl[1,3]dioxolan-4-ylmethyl)-(2,2-dimethoxyethyl)amine 11

Amidoalcohol 7 (1.0 g, 2.82 mmol) was dissolved into anhydrous THF (30 mL), and $BH_3 \cdot SMe_2$ (10 M, 560 µL, 5.64 mmol) was added dropwise. The resulting solution was refluxed for 1 h; after cooling, abs EtOH (1.1 mL) , 3 M NaOH $(840 \mu L)$ and water $(56$ mL) were added dropwise and the resulting suspension was refluxed for 1 h. After this time, the mixture was cooled at room temperature and the product was extracted with EtOAc $(2 \times 75 \text{ mL})$; the combined organic layers were dried over $Na₂SO₄$. After filtration and evaporation of the solvent, the crude was purified by flash chromatography (eluent: DCM–MeOH, $30:1 + 0.5\%$ Et₃N; $R_f = 0.40$) and pure 11 was obtained as a colourless oil (305 g, 32%). Compound **11**: $[\alpha]_D^{25} = -10.2$ (c 0.76, CHCl₃). ¹H NMR δ (ppm): 7.44– 7.28 (m, 5H), 4.55 (qAB, J 12.1 Hz, 2H), 4.44 (t, J 5.9 Hz, 1H), 4.38–4.27 (m, 2H), 3.57–3.45 (m, 2H), 3.37 (s, 3H), 3.36 (s, 3H), 2.78–2.72 (m, 4H), 2.06–1.87 (br s, 1H), 1.43 (s, 3H), 1.35 (s, 3H). ¹³C NMR δ (ppm): 137.7 (s), 128.3 (d, 2C), 127.7 (d, 2C), 127.6 (d), 108.3 (s), 103.7 (d), 76.5 (d), 75.7 (d), 73.5 (t), 68.6 (t), 54.0 (q), 51.4 (t), 49.2 (t), 28.1 (q), 25.5 (q). MS m/z (%): 324 (M⁺-CH₃,

2), 264 (27), 91 (100). Anal. Calcd for C₁₈H₂₉NO₅·H₂O: C, 61.52; H, 8.70; N, 3.99. Found: C, 61.72; H, 8.75; N, 4.08.

4.1.6. (4S,5R)-(5-Benzyloxymethyl-2,2-dimethyl[1,3]dioxolan-4 ylmethyl)-(2,2-dimethoxyethyl)carbamic acid methyl ester 10

From 11: A solution of 11 (1.2 g, 3.5 mmol) in anhydrous DCM (60 mL) was cooled at 0 °C; Et₃N (630 µL, 4.6 mmol, 1.3 equiv) and methyl chloroformate (350 μ L, 4.6 mmol, 1.3 equiv) were then added dropwise. The mixture was then allowed to warm to room temperature and was stirred for 1 h. The solution was then washed with water (40 mL), brine (40 mL) and dried over $Na₂SO₄$. After filtration and evaporation of the solvent, the residue was purified by FCC (eluent: EtOAc–petroleum ether, 1:2; R_f = 0.35) to afford pure 10 as a colourless oil (904 mg, 65%).

From 15: A solution of 15 (1.72 g, 5.6 mmol) in anhydrous THF (56 mL) was cooled at 0 \degree C; NaH (60% suspension in mineral oil, 248 mg, 6.2 mmol) and tetrabutylammonium iodide (10% mol) were added, and the suspension was stirred under nitrogen for 30 min. Benzyl bromide (686 μ L, 5.8 mmol) was then added and, after 30 min, the ice bath was removed and the suspension was stirred at room temperature for further 7 h. The reaction was then quenched by addition of satd NH4Cl (28 mL) and water (56 mL); the product was extracted with EtOAc $(3 \times 70 \text{ mL})$ and the combined organic phases were washed with brine (56 mL) and dried over $Na₂SO₄$. After filtration and evaporation of the solvent, the crude was purified by FCC (eluent EtOAc–petroleum ether, 1:2; R_f = 0.39), affording pure 10 as a yellowish oil (1.5 g, 67%). Compound **10**: $[\alpha]_D^{23} = -54.4$ (c 0.87, CHCl₃). ¹H NMR δ (ppm): 7.34 (br s, 5H), 4.63–4.49 (m, 2H), 4.41–4.33 (m, 2H), 3.79–3.49 (m, 5H), 3.70 (s, 3H), 3.38 (s, 3H), 3.35 (s, 3H), 3.31–3.12 (m, 2H), 1.46 (s, 3H), 1.32 (s, 3H). ¹³C NMR δ (ppm) [two rotamers]: 156.7 (s), 137.8 (s), 128.3 (d, 2C), 127.7 (d, 3C), 108.8 (s), 103.7 and 103.5 (d), 76.3 (d), 75.7 and 75.5 (d), 73.5 (t), 68.4 (t), 54.9 (q), 54.4 and 54.0 (q), 52.7 (q), 49.9 and 49.7 (t), 48.4 and 47.9 (t), 28.0 (q), 25.5 (q). MS m/z (%): 382 (M⁺-CH₃, 4), 307 (4), 218 (14), 91 (74), 75 (100). Anal. Calcd for C₂₀H₃₁NO₇: C, 60.44; H, 7.86; N, 3.52. Found: C, 60.18; H, 7.91; N, 3.49.

4.1.7. (2R,3R)-2,2-Dimethyltetrahydrofuro[3,4-d][1,3]dioxol-4 ol 13

A solution of 3 (1.95 g, 12.3 mmol) in water (100 mL) was cooled in an ice bath, and NaBH4 (350 mg, 3 equiv) was added portion-wise over 2 h under stirring. The pH was monitored continuously and maintained between 4 and 7 by the addition of $H₂SO₄$ (3 N). When the reduction was complete (TLC; eluent: $Et₂O-petro$ leum ether, 1:1), water was evaporated and $CH₃OH$ was added to the residue and evaporated (3×40 mL). Finally, CHCl₃ (100 mL) was added to the residue and the solution was dried over $Na₂SO₄$. Filtration through a pad of Celite–silica gel and evaporation of the solvent provided crude 13 (1.68 g, 85%) as a colourless oil. This was used in the next reaction without further purification. Compound **13:** ¹H NMR δ (ppm): 5.42 (s, 1H), 4.84 (dd, J 6.2, 3.7 Hz, 1H), 4.58 (d, J 5.86 Hz, 1H), 4.12–3.99 (m, 2H), 2.64 (br s, 1H), 1.47 (s, 3H), 1.32 (s, 3H).

4.1.8. (4S,5R)-{5-[(2,2-Dimethoxyethylamino)methyl]-2,2-dimethyl [1,3]dioxolan-4-yl}methanol 14

A solution of 13 (1.68 g, 10.5 mmol) and 5 (1.26 mL, 11.6 mmol) in CH₃OH (53 mL) was cooled at 0 °C; NaBH₃CN (726 mg, 11.6 mmol) was added, and the pH was adjusted to 6 with glacial $CH₃CO₂H$. The ice bath was removed after 15 min and the solution was stirred for 22 h at rt. After evaporation of the solvent, the residue was treated with satd $Na₂CO₃$ (25 mL) and the product was extracted with CHCl₃ (3×20 mL). The combined organic layers were washed with water (20 mL), brine (20 mL) and dried over $Na₂SO₄$. After filtration and evaporation of the solvent, crude 14

was purified by flash chromatography, eluting first with EtOAc and then with DCM–MeOH, 20:1 $(R_f = 0.50)$, affording pure 14 (1.62 g, 62%) as a pale yellow oil. Compound **14**: $[\alpha]_D^{26} = -7.2$ (c 0.50, CHCl₃). ¹H NMR δ (ppm): 4.43 (t, J 5.5 Hz, 1H), 4.34-4.27 (m, 2H), 3.80–3.65 (m, 2H), 3.38 (s, 6H), 3.01–2.80 (m, 2H), 2.75 (d, J 5.5 Hz, 2H), 1.43 (s, 3H), 1.34 (s, 3H). ¹³C NMR δ (ppm): 107.9 (s), 103.2 (d), 77.44 (d), 75.8 (d), 60.4 (t), 54.3 (q, 2C), 50.8 (t), 48.6 (t), 27.4 (q), 24.9 (q). MS m/z (%): 249 (M⁺, 0.3), 174 $(M⁺-CH(OCH₃)₂, 34)$, 118 (74). Anal. Calcd for $C₁₁H₂₃NO₅·¹/₄H₂O$: C, 52.06; H, 9.33; N, 5.52. Found: C, 52.11; H, 9.64; N, 5.75.

4.1.9. (4S,5R)-(2,2-Dimethoxyethyl)-(5-hydroxymethyl-2,2 dimethyl[1,3]dioxolan-4-ylmethyl)carbamic acid methyl ester 15

A solution of 14 (1.62 g, 6.5 mmol) in anhydrous DCM (65 mL) was cooled at 0 °C; Et₃N (1.2 mL, 8.5 mmol, 1.3 equiv) and methyl chloroformate (657 μ L, 8.5 mmol, 1.3 equiv) were added dropwise. A further 1.3 equiv of $Et₃N$ and methyl chloroformate was added after 20 min, the ice bath was removed and the resulting solution was stirred at room temperature until 14 was consumed (TLC; eluent: EtOAc–petroleum ether, 2:1). The solution was then washed with water (2×40 mL), brine (60 mL) and dried over Na₂SO₄. After filtration and evaporation of the solvent, the residue was taken up into methanol (15 mL) and anhydrous K_2CO_3 (5% mol) was added. The resulting solution was stirred at rt for 3.5 h; the solvent was then removed by evaporation and the crude was directly purified by FCC (eluent: DCM–MeOH, 30:1; $R_f = 0.11$) to afford pure 15 as a colourless oil (1.72 g, 86%). Compound **15**: $[\alpha]_D^{23} = -58.7$ (c 0.93, CHCl₃). ¹H NMR δ (ppm): 4.52-4.25 (m, 2H), 4.22-4.14 (m, 1H), 3.67 (s, 3H), 3.62–3.52 (m, 4H), 3.34 (s, 6H), 3.31–3.23 (m, 2H), 1.43 (s, 3H), 1.29 (s, 3H). ¹³C NMR δ (ppm) [two rotamers]: 156.6 (s), 108.3 (s), 103.4 (d), 77.1 (d), 76.2 (d), 60.9 (t), 54.8 (q), 54.3 and 54.0 (q), 52.7 (q), 49.8 (t), 48.3 and 47.9 (t), 27.9 (q), 25.2 (q). MS m/z (%): 292 (M⁺-CH₃, 2), 186 (5), 144 (8), 75 (100). Anal. Calcd for $C_{13}H_{25}NO_7 \cdot {}^{14}_{4}H_{2}O$: C, 50.07; H, 8.24; N, 4.49. Found: C, 50.06; H, 8.65; N, 4.50.

4.1.10. (1S,5S,7R)-7-Benzyloxymethyl-6,8-dioxa-3-azabicyclo [3.2.1]octane-3-carboxylic acid methyl ester 12

A solution of 10 (1.5 g, 3.8 mmol) in DCM (7.6 mL) was cooled at 0 \degree C and TFA (3.8 mL) was dropwise added. After 10 min, the ice bath was removed and the solution was stirred at rt overnight. The reaction was stopped by cautious addition of satd NaHCO₃ (15 mL) and $Na₂CO₃$ (s), under vigorous stirring, until pH was 7– 8. The phases were then separated, the aqueous layer was extracted with DCM (2×8 mL). The combined organic layers were washed with water (15 mL), brine (15 mL) and dried over $Na₂SO₄$. After filtration and evaporation of the solvent, the crude was purified by FCC (eluent: EtOAc–petroleum ether, 1:3; R_f = 0.26), affording pure 12 (736 mg, 66%) as a pale yellow oil. Compound 12: $[\alpha]_D^{26} = -46.9$ (c 1.25, CHCl₃). ¹H NMR δ (ppm) [two rotamers]: 7.42–7.27 (m, 5H), 5.53 (s, 1H, minor rotamer), 5.49 (s, 1H; major rotamer), 4.66–4.52 (m, 2H), 4.48–4.34 (m, 1H), 4.25–4.15 (m, 1H), 3.97–3.83 (m, 1H), 3.82–3.71 (m, 2H), 3.70 (s, 3H, major rotamer), 3.67 (s, 3H, minor rotamer), 3.59–3.51 (m, 1H), 3.33–3.23 (m, 1H), 3.11–2.99 (m, 1H). ¹³C NMR δ (ppm) [two rotamers]: 137.7 (s), 128.4 (d, 2C), 127.8 (d, 2C), 127.5 (d), 98.7 and 98.4 (d), 76.2 and 75.8 (d), 73.8 (t), 72.7 and 72.3 (d), 68.3 (t), 52.8 (q), 48.3 (t), 43.4 and 43.1 (t). MS m/z (%): 293 (M⁺, 5), 202 (M⁺-Bn, 6), 91 (100). Anal. Calcd for $C_{13}H_{17}NO_3 \cdot H_2O$: C, 60.19; H, 6.62; N, 4.68. Found: C, 60.23; H, 6.30; N, 4.76.

4.1.11. (1S,5S,7R)-7-Benzyloxymethyl-6,8-dioxa-3-azabicyclo [3.2.1]octane 16

Powdered KOH (1.4 g, 25 mmol) was added to a solution of 12 (736 mg, 2.5 mmol) in MeOH (32 mL) and water (8 mL). The

resulting solution was refluxed for 48 h and a second portion of KOH (1.4 g, 25 mmol) was added after 24 h. After cooling at rt, the solvent was removed in vacuo, the residue was taken up into water (15 mL) and the product was extracted with CHCl₃ (3 \times 15 mL). After filtration and evaporation of the solvent, amino alcohol 16 was obtained as a pale yellow oil (553 mg, 94%). Compound 16: $[\alpha]_D^{24} = -52.0$ (c 1.03, CHCl₃). ¹H NMR δ (ppm): 7.40–7.30 (m, 5H), 5.40 (s, 1H), 4.61 (q_{AB}, J 12.1 Hz, 2H), 4.24-4.10 (m, 2H), 3.99-3.84 (m, 2H), 3.24-3.12 (m, 1H), 2.88 (q_{AB}, J 13.2 Hz, 2H), 2.66 (d, J 13.2 Hz, 1H). ¹³C NMR δ (ppm): 137.3 (s), 128.2 (d, 2C), 127.6 (d), 127.5 (d, 2C), 100.7 (d), 77.0 (d), 74.5 (d), 73.6 (t), 67.5 (t), 49.0 (t), 45.2 (t). MS m/z (%): 144 (M⁺-Bn, 38), 91 (100). Anal. Calcd for $C_{13}H_{17}NO_3 \cdot H_2O$: C, 64.71; H, 7.38; N, 5.80. Found: C, 64.24; H, 7.37; N, 5.90.

4.2. General procedure for arylation with arylboronic acids

To a solution of amino alcohol 16 (118 mg, 0.5 mmol) in anhydrous DCM (3.2 mL) were added the desired aryl boronic acid (1.0 mmol), anhydrous $Cu(AcO)_{2}$ (0.5 mmol) and Et₃N (1.0 mmol). The resulting blue suspension was stirred under an oxygen atmosphere (balloon) at room temperature for 5 h. The dark green suspension was then diluted with DCM (12 mL) and washed with 10% aq NH₄OH (3×10 mL). The aqueous phases were extracted once with DCM (10 mL) and the combined organic layers were washed with water (2×10 mL), brine (15 mL) and dried over Na₂SO₄. After filtration and evaporation of the solvent, the crude was straightly purified by FCC (eluent: EtOAc–petroleum ether, $1:7 + 0.5\%$ Et₃N) to afford pure N-aryl compounds 17b-d.

4.2.1. (1S,5S,7R)-7-Benzyloxymethyl-3-phenyl-6,8-dioxa-3 azabicyclo[3.2.1]octane 17b

White solid (50%). R_f = 0.38. mp 64–65 °C. $[\alpha]_D^{23} = -59.1$ (c 0.75, CHCl₃). ¹H NMR δ (ppm): 7.38–7.30 (m, 5H), 7.28–7.22 (m, 2H), 6.82 (t, J 7.0 Hz, 1H), 6.69–6.64 (m, 2H), 5.65 (s, 1H), 4.59–4.55 (m, 1H), 4.53 (q_{AB}, *J* 12.1 Hz, 2H), 4.31-4.22 (m, 1H), 3.91-3.83 (m, 1H), 3.75–3.66 (m, 1H), 3.54–3.47 (m, 2H), 3.15 (dd, J 12.5, 2.9 Hz, 1H), 2.94 (dd, J 11.7, 1.5 Hz, 1H). ¹³C NMR δ (ppm): 149.1 (s), 137.8 (s), 129.2 (d, 3C), 128.4 (d, 2C), 127.8 (d, 2C), 118.3 (d), 112.5 (d, 2C), 99.1 (d), 75.7 (d), 73.6 (t), 73.1 (d), 68.4 (t), 51.2 (t), 46.0 (t). MS m/z (%): 311 (M⁺, 7), 220 (M⁺-Bn, 46), 105 (100), 91 (71). Anal. Calcd for C₁₉H₂₁NO₃: C, 73.29; H, 6.80; N, 4.50. Found: C, 73.19; H, 6.98; N, 4.69.

4.2.2. (1S,5S,7R)-7-Benzyloxymethyl-3-(4-methoxyphenyl)-6,8 dioxa-3-azabicyclo[3.2.1]octane 17c

Pale pink solid (43%). $R_f = 0.34$. mp 91–92 °C. $[\alpha]_D^{23} = -61.5$ (c 0.92, CHCl₃). ¹H NMR δ (ppm): 7.39–7.31 (m, 5H), 6.92–6.82 (m, 2H), 6.68-6.60 (m, 2H), 5.65 (s, 1H), 4.57 (qAB, J 12.1 Hz, 2H), 4.58–4.53 (m, 1H), 4.35–4.25 (m, 1H), 3.98–3.90 (m, 1H), 3.83– 3.75 (m, 1H), 3.79 (s, 3H), 3.44 (d, J 11.4 Hz, 2H), 3.12 (dd, J 12.1, 2.6 Hz, 1H), 2.90 (dd, J 11.4, 1.1 Hz, 1H). ¹³C NMR δ (ppm): 152.5 (s), 143.3 (s), 137.7 (s), 128.2 (d, 2C), 127.7 (d, 2C), 127.6 (d), 114.5 (d, 2C), 114.0 (d, 2C), 99.1 (d), 75.8 (d), 73.5 (t), 73.1 (d), 68.2 (t), 55.6 (q), 52.0 (t), 47.0 (t). MS m/z (%): 341 (M⁺, 41), 250 (M+ Bn, 64), 135 (100), 120 (32), 91 (39). Anal. Calcd for $C_{20}H_{23}NO_4$: C, 70.36; H, 6.79; N, 4.10. Found: C, 70.55; H, 6.73; N, 4.14.

4.2.3. (1S,5S,7R)-7-Benzyloxymethyl-3-o-tolyl-6,8-dioxa-3-azabicyclo[3.2.1]octane 17d

Yellow oil (10%). $R_{\rm f}$ = 0.48. [$\alpha_{\rm lD}^{26} = -123.7$ (c 0.5, CHCl₃). ¹H NMR δ (ppm): 7.33-7.02 (m, 9H), 5.56 (d, J 1.5 Hz, 1H), 4.57 (qAB, J 11.7 Hz, 2H), 4.49–4.45 (m, 1H), 4.40–4.31 (m, 1H), 4.22–4.14 (m, 1H), 4.01–3.94 (m, 1H), 3.58 (dd, J 12.1, 2.2 Hz, 1H), 3.15 (d, J 11.4 Hz, 1H), 2.88 (d, J 12.5 Hz, 1H), 2.68 (d, J 11.7 Hz, 1H), 2.27 (s, 3H).

¹³C NMR δ (ppm): 149.0 (s), 137.8 (s), 132.8 (s), 131.4 (d), 128.3 (d, 2C), 127.7 (d, 2C), 127.6 (d), 126.7 (d), 123.8 (d), 120.1 (d), 99.9 (d), 77.1 (d), 74.0 (d), 73.5 (t), 68.2 (t), 55.5 (t), 49.6 (t), 18.2 (q). MS m/z (%): 325 (M⁺, 7), 234 (M⁺-Bn, 94), 118 (100), 91 (93). Anal. Calcd for $C_{20}H_{23}NO_3$: C, 73.82; H, 7.12; N, 4.30. Found: C, 73.95; H, 7.46; N, 4.26.

4.2.4. (1S,5S,7R)-7-Benzyloxymethyl-3-methanesulfonyl-6,8 dioxa-3-azabicyclo[3.2.1]octane 17e

At first, Et₃N (62 µL, 0.44 mmol) and CH₃SO₂Cl (50 mg, 0.44 mmol) were added to a solution of 16 (80 mg, 0.34 mmol) in anhydrous DCM (7 mL), stirred at room temperature and under nitrogen atmosphere. The reaction was monitored by TLC (eluent: DCM– MeOH, 20:1) and, after 28 h, DCM was added (8 mL) and the organic phase was washed with 1 M HCl (10 mL), satd NaHCO₃ (10 mL), water (2×10 mL), brine (10 mL) and finally dried over Na₂SO₄. After filtration and evaporation of the solvent, the crude was purified by FCC (eluent: DCM–MeOH, 60:1; $R_f = 0.65$), affording pure **17e** as a white solid (86 mg, 81%). Compound **17e**: mp 90-91 °C. $[\alpha]_D^{26} = -47.4$ (c 0.74, CHCl₃). ¹H NMR δ (ppm): 7.36–7.28 (m, 5H), 5.59 (s, 1H), 4.59 (s, 2H), 4.51–4.45 (m, 1H), 4.30–4.21 (m, 1H), 4.03–3.83 (m, 2H), 3.69 (d, J 11.9 Hz, 1H), 3.52 (d, J 11.4 Hz, 1H), 3.16 (dd, J 12.1, 2.9 Hz, 1H), 2.92 (d, J 11.4 Hz, 1H), 2.74 (s, 3H). ¹³C NMR δ (ppm): 137.7 (s), 128.4 (d, 2C), 127.9 (d, 2C), 127.8 (d), 98.3 (d), 76.3 (d), 73.8 (t), 72.5 (d), 68.0 (t), 49.1 (t), 44.7 (t), 34.5 (q). MS m/z (%): 313 (M⁺, 1), 234 (M⁺-Ms, 8), 128 (8), 91 (100). Anal. Calcd for C₁₄H₁₉NO₅S: C, 53.66; H, 6.11; N, 4.47. Found: C, 53.95; H, 6.46; N, 4.86.

4.2.5. (1S,5S,7R)-7-Benzyloxymethyl-3-(toluene-4-sulfonyl)- 6,8-dioxa-3-azabicyclo[3.2.1]octane 17f

Prepared as reported for 17e. Starting from 16 (89 mg, 0.38 mmol) and TsCl (95 mg, 0.50 mmol) and obtaining, after purification by FCC (eluent: EtOAc-petroleum ether, 1:1; $R_f = 0.26$), pure 17f (100 mg, 71%) as a white solid. Compound 17f: mp 145–146 ${}^{\circ}$ C. [α] ${}^{26}_{D}$ = +4.6 (c 0.85, CHCl₃). ¹H NMR δ (ppm): 7.63 (d, J 8.4 Hz, 2H), 7.38–7.27 (m, 7H), 5.51 (s, 1H), 4.60 (s, 2H), 4.41–4.38 (m, 1H), 4.27–4.18 (m, 1H), 4.08–3.89 (m, 2H), 3.68 (d, J 12.1 Hz, 1H), 3.57 (d, J 11.0 Hz, 1H), 2.79 (dd, J 11.7, 2.2 Hz, 1H), 2.58 (d, J 11.4 Hz, 1H), 2.44 (s, 3H). ¹³C NMR δ (ppm): 143.8 (s), 137.7 (s), 132.1 (s), 129.6 (d, 2C), 128.3 (d, 2C), 127.7 (d, 2C), 127.6 (d), 127.4 (d, 2C), 98.3 (d), 76.2 (d), 73.7 (t), 72.4 (d), 68.1 (t), 49.2 (t), 44.8 (t), 21.6 (q). MS m/z (%): 389 (M⁺, 0.4), 298 (M⁺-Bn, 12), 234 (22), 128 (21), 91 (100). Anal. Calcd for $C_{20}H_{23}NO_5S$: C, 61.68; H, 5.95; N, 3.60. Found: C, 61.46; H, 5.91; N, 3.50.

4.2.6. (1S,5S,7R)-7-Benzyloxymethyl-3-(2-fluoroethyl)-6,8 dioxa-3-azabicyclo[3.2.1]octane 17g

In a 5-mL flask equipped with a reflux condenser and magnetic stirrer were placed amino alcohol 16 (124 mg, 0.53 mmol), 2-fluoroethyltosylate $(127 \text{ mg}, 0.58 \text{ mmol})$, NaHCO₃ $(89 \text{ mg}, 1.06$ mmol) and dry DMF (1.6 mL). The mixture was heated at 80 \degree C for 19 h and, after cooling, aqueous $NH₄OH$ 10% (16 mL) was added and the product was extracted with Et_2O (4×10 mL). The combined organic phases were washed with water (3×10) mL) and dried over Na₂SO₄. After filtration and evaporation of the solvent, the thus obtained crude was purified by FCC (eluent: EtOAc–petroleum ether, $1:6 + 0.5\%$ Et₃N; $R_f = 0.29$) to afford pure 17g as a colourless oil (104 mg, 70%). Compound 17g: $[\alpha]_D^{23} = -68.4$ (c 1.38, CHCl₃). ¹H NMR δ (ppm): 7.37–7.27 (m, 5H), 5.45 (s, 1H), 4.58 (qAB, J 11.7 Hz, 2H), 4.56-4.50 (m, 1H), 4.36–4.28 (m, 2H), 4.27–4.18 (m, 1H), 4.12–4.04 (m, 1H), 3.98– 3.90 (m, 1H), 2.86–2.80 (m, 2H), 2.72–2.50 (m, 3H), 2.39 (d, J 11.0 Hz, 1H). ¹³C NMR δ (ppm): 137.9 (s), 128.2 (d, 2C), 127.7 (d, 2C), 127.5 (d), 99.6 (d), 81.7 (dt, J_{CF} 167.9 Hz), 76.6 (d), 73.7 (d), 73.4 (t), 68.0 (t), 56.7 (dt, J_{CF} 19.8 Hz), 56.7 (t), 52.0 (t). MS

m/z (%): 281 (M⁺, 0.3), 190 (M⁺–Bn, 70), 91 (100). Anal. Calcd for $C_{15}H_{20}$ FNO₃·½ H_2 O: C, 63.03; H, 7.23; N, 4.90. Found: C, 63.28; H, 7.09; N, 4.87.

4.2.7. (1S,5S,7S)-7-Benzyloxymethyl-3-(2,2,2-trifluoroethyl)- 6,8-dioxa-3-azabicyclo[3.2.1]octane 17h

In a 5-mL flask equipped with a reflux condenser and magnetic stirrer were placed amino alcohol 16 (136 mg, 0.58 mmol), 2,2,2 trifluoroethyl trifluoromethanesulfonate (134 mg, 0.58 mmol), NaHCO₃ (97 mg, 1.16 mmol) and absolute ethanol (1.7 mL). The mixture was heated at reflux for 17 h and, after cooling, the solvent was removed under vacuum. Aqueous NH4OH 10% (10 mL) was added to the residue and the product was extracted with DCM $(4 \times 5$ mL). The combined organic phases were washed with brine (10 mL) and dried over $Na₂SO₄$. After filtration and evaporation of the solvent, the thus obtained crude was purified by FCC (eluent: EtOAc–petroleum ether, $1:7 + 0.5\%$ Et₃N; $R_f = 0.42$), affording pure 17h as a colourless oil (120 mg, 65%). Compound 17h: $[\alpha]_D^{24} = -59.1$ (c 0.99, CHCl₃). ¹H NMR δ (ppm): 7.36–7.28 (m, 5H), 5.45 (s, 1H), 4.57 (qAB, J 12.1 Hz, 2H), 4.34-4.30 (m, 1H), 4.27–4.18 (m, 1H), 4.09–4.01 (m, 1H), 3.95–3.87 (m, 1H), 2.97– 2.83 (m, 5H), 2.64 (d, J 10.6 Hz, 1H). ¹³C NMR δ (ppm): 137.8 (s), 128.2 (d, 2C), 127.8 (d, 2C), 127.6 (d), 125.3 (qs, I_{CF} 280.8 Hz), 99.4 (d), 76.5 (d), 73.6 (d), 73.5 (t), 68.0 (t), 57.1 (qt, I_{CF} 30.5 Hz), 56.5 (t), 51.9 (t). MS m/z (%): 317 (M⁺, 2), 226 (M⁺-Bn, 77), 166 (34), 91 (100). Anal. Calcd for $C_{15}H_{18}F_3NO_3$: C, 56.78; H, 5.72; N, 4.41. Found: C, 56.44; H, 5.55; N, 4.62.

4.2.8. (1S,5S,7S)-7-Benzyloxymethyl-3-propyl-6,8-dioxa-3-azabicyclo[3.2.1]octane 17i

Amino alcohol 16 (166 mg, 0.71 mmol) was dissolved into CH₃OH (3.6 mL) and propionaldehyde (56 μ L, 0.78 mmol) was added dropwise followed by N aBH₃CN (49 mg, 0.78 mmol) and few drops of glacial acetic acid (pH \sim 6). The mixture was left to stir at room temperature for 18 h. After evaporation of the solvent, NaHCO₃ satd (5 mL) was added (pH \sim 8) to the residue and the product was extracted with CHCl₃ (3×5 mL); the combined organic phases were washed with water (8 mL) and dried over Na₂SO₄. After filtration and evaporation of the solvent, the thus obtained crude was purified by FCC (eluent: EtOAc–petroleum ether, 1:7; R_f = 0.56), affording pure 17i as a thick colourless oil (104 mg, 53%).

Compound 17i: $[\alpha]_D^{24} = -71.7$ (c 1.0, CHCl₃). ¹H NMR δ (ppm): 7.36-7.27 (m, 5H), 5.44 (s, 1H), 4.58 (qAB, J 12.1 Hz, 2H), 4.34-4.29 (m, 1H), 4.25–4.17 (m, 1H), 4.12–4.05 (m, 1H), 3.98–3.90 (m, 1H), 2.82–2.72 (m, 2H), 2.43 (dd, J 11.7, 2.2 Hz, 1H), 2.29– 2.09 (m, 3H), 1.41-1.25 (m, 2H), 0.84 (t, J 7.3 Hz, 3H). ¹³C NMR δ (ppm): 138.0 (s), 128.2 (d, 2C), 127.7 (d, 2C), 127.5 (d), 99.9 (d), 76.7 (d), 74.0 (d), 73.5 (t), 68.3 (t), 59.3 (t), 56.7 (t), 52.1 (t), 19.7 (t), 11.9 (q). MS m/z (%): 187 (M⁺-Bn, 14), 158 (100), 142 (43). Anal. Calcd for $C_{16}H_{23}NO_3$: C, 69.29; H, 8.36; N, 5.05. Found: C, 69.32; H, 8.46; N, 4.86.

4.2.9. (1S,5S,7S)-7-Benzyloxymethyl-3-methyl-6,8-dioxa-3-azabi cyclo[3.2.1]octane 17l

Amino alcohol 16 (240 mg, 1.02 mmol) was dissolved into CH₃CN (14 mL), and HCHO (36.5%, 387 μ L, 5.10 mmol) was added dropwise followed by $NABH_3CN$ (83 mg, 1.33 mmol). A white precipitate was formed; after 10 min, a few drops of glacial AcOH were added (pH \sim 7) and more precipitate formed. The suspension was left under stirring at room temperature for 4 h. After evaporation of the solvent, water (10 mL) and $Na₂CO₃$ (s) were added (pH \sim 8) to the residue, and the product was extracted with CHCl₃ $(4 \times 12 \text{ mL})$ and the combined organic phases were dried over Na₂SO₄. After filtration and evaporation of the solvent, the thus obtained crude was purified by FCC (eluent: EtOAc–n-hexane, 1:6 + 0.5% Et₃N; R_f = 0.30), affording pure **17l** as a colourless oil

(113 mg, 44%). Compound 171: $[\alpha]_D^{26} = -73.1$ (c 1.50, CHCl₃). ¹H NMR δ (ppm): 7.30–7.18 (m, 5H), 5.35 (s, 1H), 4.50 (q_{AB}, *J* 12.1 Hz, 2H), 4.23–4.19 (m, 1H), 4.17–4.08 (m, 1H), 4.03–3.95 (m, 1H), 3.88–3.80 (m, 1H), 2.71–2.57 (m, 2H), 2.36 (dd, J 11.7, 2.2 Hz, 1H), 2.08 (s, 3H). ¹³C NMR δ (ppm): 137.9 (s), 128.1 (d, 2C), 127.6 (d, 2C), 127.4 (d), 99.6 (d), 76.7 (d), 73.7 (d), 73.3 (t), 68.1 (t), 58.3 (t), 53.9 (t), 44.4 (q). MS m/z (%): 249 (M⁺, 1), 158 (M⁺-Bn, 89), 91 (100). Anal. Calcd for C₁₄H₁₉NO₃: C, 67.45; H, 7.68; N, 5.62. Found: C, 67.32; H, 7.46; N, 5.86.

4.3. General procedures for O-debenzylation of substrates 12 and 17b–l

Method A: The substrate (1 mmol) was dissolved into EtOAc (10 mL), under a nitrogen atmosphere, and 10% Pd/C (0.1 mmol Pd) was added. The mixture was flushed first with nitrogen then with hydrogen and finally left under a hydrogen atmosphere (balloon) at room temperature for 18 h. The catalyst was removed by filtration through a Celite pad, washed with EtOAc and the solvent was removed under vacuum. The crude was purified by FCC with the specified eluent.

Method B: In a 50-mL flask equipped with a reflux condenser and magnetic stirrer the substrate (1 mmol) was dissolved into absolute ethanol (14 mL), and cyclohexene (14 mL) and 20% $Pd(OH)₂/C$ (0.68 mmol Pd) were added. The mixture was refluxed under nitrogen atmosphere for 4–7.5 h (TLC) and, after cooling, the catalyst was removed by filtration through a Celite pad, washed with methanol and the solvent was removed under vacuum. The crude was purified by FCC with the specified eluent.

4.3.1. (1S,5S,7R)-7-Hydroxymethyl-6,8-dioxa-3-azabicyclo- [3.2.1]octane-3-carboxylic acid methyl ester 18a

Prepared according to Method A, starting from 12 (148 mg, 0.5 mmol) and obtaining 18a (86 mg, 84%). Compound 18a: EtOAc; $R_{\rm f}$ = 0.34. Colourless oil. $[\alpha]_{\rm D}^{26} = -44.2$ (c 0.51, CHCl₃). ¹H NMR δ (ppm): 5.52 (br s, 1H), 4.40 (br s, 1H), 4.18–4.09 (m, 1H), 3.95– 3.86 (m, 2H), 3.73 (s, 3H), 3.79–3.64 (m, 2H), 3.38–3.22 (m, 1H), 3.08 (d, J 13.2 Hz, 1H). ¹³C NMR δ (ppm) [two rotamers]: 98.7 and 98.4 (d), 77.9 (d), 72.3 and 71.9 (d), 61.2 (t), 52.9 (q), 48.3 (t) , 43.4 and 43.2 (t). MS m/z (%): 203 (M⁺, 8), 126 (18). Anal. Calcd for C8H13NO5: C, 47.29; H, 6.45; N, 6.89. Found: C, 47.56; H, 7.11; N, 6.62.

4.3.2. (1S,5S,7R)-(3-Phenyl-6,8-dioxa-3-azabicyclo[3.2.1]oct-7-yl) methanol 18b

Prepared according to Method B, starting from 17b (78 mg, 0.25 mmol) and obtaining 18b (55 mg, quantitative). Compound 18b: EtOAc–n-hexane, 2:3 + 0.5% Et₃N ; R_f = 0.12. White solid. mp 102– 103 °C. $[\alpha]_D^{26} = -33.1$ (c 0.82, CHCl₃). ¹H NMR δ (ppm): 7.36–7.24 (m, 2H), 6.90–6.78 (m, 3H), 5.68 (s, 1H), 4.58–4.52 (m, 1H), 4.19 $(q_{AB}, J 5.5 Hz, 1H)$, 4.06-3.85 (m, 2H), 3.63-3.51 (m, 2H), 3.21 (dd, J 12.1, 2.9 Hz, 1H), 2.98 (dd, J 11.7, 1.5 Hz, 1H). ¹³C NMR δ (ppm): 149.0 (s), 129.2 (d, 2C), 119.3 (d), 113.3 (d, 2C), 99.0 (d), 77.9 (d), 73.0 (d), 60.8 (t), 51.6 (t), 47.0 (t). MS m/z (%): 221 (M⁺, 41), 144 $(M⁺-Ph,11)$, 105 (100), 77 (29). Anal. Calcd for C₁₂H₁₅NO₃: C₁ 65.14; H, 6.83; N, 6.33. Found: C, 65.46; H, 7.18; N, 6.26.

4.3.3. (1S,5S,7R)-(3-(4-Methoxyphenyl)-6,8-dioxa-3-azabicyclo [3.2.1]oct-7-yl)methanol 18c

Prepared according to Method B, starting from 17c (86 mg, 0.25 mmol) and obtaining 18c (55 mg, 88%). Compound 18c: DCM– MeOH, $30:1 + 0.5\%$ Et₃N; $R_f = 0.31$. Pale pink solid. mp 123-124 $^{\circ}$ C. [α] $_{\text{D}}^{24}$ = -41.8 (c 0.58, CHCl₃). ¹H NMR δ (ppm): 6.87-6.75 (m, 4H), 5.64 (s, 1H), 4.52–4.47 (m, 1H), 4.04–3.93 (m, 2H), 3.75 (s, 3H), 3.53 (s, 1H), 3.44 (d, J 12.1 Hz, 2H), 3.15 (dd, J 12.1, 2.9 Hz, 1H), 2.92 (dd, J 11.4, 0.7 Hz, 1H). ¹³C NMR δ (ppm): 153.4 (s),

143.0 (s), 115.5 (d, 2C), 114.6 (d, 2C), 99.0 (d), 78.1 (d), 73.4 (d), 60.4 (t), 55.7 (q), 52.9 (t), 48.5 (t). MS m/z (%): 252 (M⁺+1, 10), 251 (M⁺, 61), 135 (100), 120 (37). Anal. Calcd for C₁₃H₁₇NO₄.H₂O: C, 60.69; H, 6.92; N, 5.44. Found: C, 60.71; H, 6.70; N, 5.67.

4.3.4. (1S,5S,7R)-(3-o-Tolyl-6,8-dioxa-3-azabicyclo[3.2.1]oct-7-yl) methanol 18d

Prepared according to Method B, starting from 17d (30 mg, 92 μ mol) and obtaining 18d (14 mg, 65%). Compound 18d: DCM– MeOH, 30:1 + 0.5% Et₃N; $R_{\rm f}$ = 0.18. Pale yellow oil. $[\alpha]_{\rm D}^{26} = -90.2$ (c 1.2, CHCl₃). ¹H NMR δ (ppm): 4H), 5.57 (d, J 1.8 Hz, 1H), 4.49– 4.46 (m, 1H), 4.28–4.03 (m, 3H), 3.66 (dd, J 11.7, 2.2 Hz, 1H), 3.24 (d, J 11.7 Hz, 1H), 3.01 (d, J 12.1 Hz, 1H), 2.69 (d, J 12.1 Hz, 1H), 2.34 (s, 3H). ¹³C NMR δ (ppm): 148.4 (s), 132.6 (s), 131.7 (d), 126.8 (d), 124.3 (d), 120.0 (d), 99.6 (d), 78.8 (d), 74.0 (d), 60.4 (t), 55.9 (t), 50.0 (t), 18.3 (q). MS m/z (%): 235 (M⁺, 30), 118 (100). Anal. Calcd for $C_{13}H_{17}NO_3$: C, 66.36; H, 7.28; N, 5.95. Found: C, 66.48; H, 7.50; N, 5.82.

4.3.5. (1S,5S,7S)-(3-Methanesulfonyl-6,8-dioxa-3-azabicyclo [3.2.1]oct-7-yl)methanol 18e

Prepared according to Method A, starting from 17e (67 mg, 0.21 mmol) and obtaining 18e (44 mg, 94%). Compound 18e: EtOAc; $R_{\rm f}$ = 0.36. White solid. mp 179–180 °C. $[\alpha]_{\rm D}^{26} = -40.4$ (c 0.70, CH₃OH). ¹H NMR (CD₃OD) δ (ppm): 5.61 (s), 4.53–4.49 (m, 1H), 4.18–4.02 (m, 2H), 3.95–3.83 (m, 1H), 3.65 (d, J 12.1 Hz, 1H), 3.42 (d, J 11.4 Hz, 1H), 3.23 (dd, J 12.1, 2.6 Hz, 1H), 2.98 (dd, J 11.0, 0.7 Hz, 1H), 2.88 (s, 3H). ¹³C NMR (CD₃OD) δ (ppm): 99.7 (d), 80.0 (d), 73.4 (d), 61.0 (t), 50.3 (t), 45.7 (t), 34.1 (q). MS m/z (%): 222 (M⁺-1, 2), 144 (M⁺-Ms, 100). Anal. Calcd for $C_7H_{13}NO_5S$: C, 37.66; H, 5.87; N, 6.27. Found: C, 38.38; H, 5.82; N, 6.09.

4.3.6. (1S,5S,7R)-(3-(Toluene-4-sulfonyl)-6,8-dioxa-3-azabicyclo [3.2.1]oct-7-yl)methanol 18f

Prepared according to Method A, starting from 17f (66 mg, 0.17 mmol) and obtaining 18f (29 mg, 56%). Compound 18f: DCM– MeOH, 30:1 + 0.5% Et₃N; R_f = 0.34. Colourless oil. $[\alpha]_D^{26} = -7.1$ (c 1.0, CHCl₃). ¹H NMR δ (ppm): 7.60 (d, J 8.1 Hz, 2H), 7.32 (d, J 8.4 Hz, 2H), 5.51 (s, 1H), 4.41 (s, 1H), 4.26–4.12 (m, 2H), 4.03–3.90 (m, 1H), 3.60 (qAB, J 12.1 Hz, 2H), 2.76 (dd, J 12.1, 2.6 Hz, 1H), 2.54 (d, J 11.0 Hz, 1H), 2.42 (s, 3H). ¹³C NMR δ (ppm): 144.1 (s), 131.8 (s), 129.8 (d, 2C), 127.5 (d, 2C), 98.3 (d), 78.2 (d), 72.0 (d), 60.7 (t), 49.2 (t), 44.8 (t), 21.6 (q). MS m/z (%): 299 (M⁺, 1), 184 (18), 155 (29), 144 (M⁺-Ts, 100). Anal. Calcd for $C_{13}H_{17}NO_5S$: C, 52.16; H, 5.72; N, 4.68. Found: C, 52.32; H, 6.01; N, 4.63.

4.3.7. (1S,5S,7R)-(3-(2-Fluoroethyl)-6,8-dioxa-3-azabicyclo[3.2.1] oct-7-yl)methanol 18g

Prepared according to Method B, starting from 17g (104 mg, 0.37 mmol) and obtaining 18g (61 mg, 86%). Compound 18g: DCM–MeOH + 0.5% Et₃N; $R_{\rm f}$ = 0.31. Colourless oil. $[\alpha]_{\rm D}^{26} = -73.8$ (*c* 0.48, CHCl₃). ¹H NMR δ (ppm): 6.30–6.20 (br s, 1H), 5.50 (s, 1H), 4.66 (t, J 4.8 Hz, 1H), 4.42 (t, J 4.8 Hz, 1H), 4.35–4.30 (m, 1H), 4.19–4.08 (m, 2H), 3.93–3.84 (m, 1H), 3.10–3.00 (m, 2H), 2.82– 2.64 (m, 3H), 2.48 (d, J 11.0 Hz, 1H). ¹³C NMR δ (ppm): 98.8 (d), 80.9 (dt, J_{CF} 168.5 Hz), 78.4 (d), 74.3 (d), 59.2 (t), 56.6 (dt, J_{CF} 19.8 Hz), 56.4 (t), 53.1 (t). MS m/z (%): 191 (M⁺, 6). Anal. Calcd for C8H14FNO3: C, 50.25; H, 7.38; N, 7.33. Found: C, 49.95; H, 7.46; N, 7.14.

4.3.8. (1S,5S,7R)-(3-(2,2,2-Trifluoroethyl)-6,8-dioxa-3-azabicyclo[3.2.1]oct-7-yl)methanol 18h

Prepared according to Method B, starting from 17h (100 mg, 0.32 mmol) and obtaining 18h (69 mg, 95%). Compound 18h: DCM–MeOH, $30:1 + 0.5%$ Et₃N; $R_f = 0.22$. Pale yellow oil.

 $[\alpha]_D^{24} = -67.8$ (c 0.12, CHCl₃). ¹H NMR δ (ppm): 5.50 (s, 1H), 4.36– 4.30 (m, 1H), 4.18–4.10 (m, 1H), 4.10–4.03 (m, 2H), 3.78–3.68 (br s, 1H), 3.10-2.90 (m, 5H), 2.68 (d, J 11.0 Hz, 1H). ¹³C NMR δ (ppm): 125.0 (qs, I_{CF} 280.2 Hz), 99.0 (d), 78.6 (d), 73.7 (d), 60.0 (t), 57.3 (qt, J_{CF} 31.1 Hz), 56.5 (t), 52.7 (t). MS m/z (%): 227 (M⁺, 9), 182 (56), 112 (100). Anal. Calcd for $C_8H_{12}F_3NO_3\cdot{}^{1}\!A_2O$: C, 41.47; H, 5.44; N, 6.05. Found: C, 41.17; H, 5.17; N, 6.02.

4.3.9. (1S,5S,7R)-(3-Propyl-6,8-dioxa-3-azabicyclo[3.2.1]oct-7-yl) methanol 18i

Prepared according to Method B, starting from 17i (88 mg, 0.32 mmol) and obtaining 18i (50 mg, 84%). Compound 18i: DCM– MeOH, 40:1; $R_f = 0.36$. Thick colourless oil. $[\alpha]_D^{24} = -68.5$ (c 0.20, CHCl₃). ¹H NMR δ (ppm): 7.12 (br s, 1H), 5.52 (s, 1H), 4.37–4.31 (m, 1H), 4.24–4.08 (m, 2H), 3.85 (d, J 11.8 Hz, 1H), 3.08–2.98 (m, 1H), 2.62 (dd, J 11.9, 2.3 Hz, 1H), 2.41–2.30 (m, 3H), 1.49 (qt, J 8.0 Hz, 2H), 0.89 (t, J 7.4 Hz, 3H). ¹³C NMR δ (ppm): 99.0 (d), 78.3 (d), 74.7 (d), 59.1 (t, 2C), 56.0 (t), 53.4 (t), 19.2 (t), 11.7 (q). MS m/z (%): 187 (M⁺, 18), 158 (100), 142 (45). Anal. Calcd for $C_9H_{17}NO_3$: C, 57.73; H, 9.15; N, 7.48. Found: C, 57.52; H, 8.71; N, 7.05.

4.3.10. (1S,5S,7R)-(3-Methyl-6,8-dioxa-3-azabicyclo[3.2.1]oct-7 yl) methanol 1

Prepared according to Method B, starting from 17l (61 mg, 0.24 mmol) and obtaining 1 (32 mg, 84%). Compound 1: DCM–MeOH, 30:1; $R_f = 0.28$. Colourless oil. $[\alpha]_D^{24} = -92.4$ (c 0.95, CHCl₃). [lit.^{1b}) $[\alpha]_D^{22} = -91.2$ (c 0.89, CHCl₃)]. ¹H NMR δ (ppm): 5.51 (s, 1H), 4.39–4.26 (m, 1H), 4.19–4.08 (m, 2H), 3.84 (d, J 11.7 Hz, 1H), 3.07–2.88 (m, 2H), 2.67–2.55 (m, 1H), 2.39 (d, J 11.0 Hz, 1H), 2.29 (s, 3H), 1.77-1.46 (br s, 1H). Anal. Calcd for $C_7H_{13}NO_3$: C, 52.82; H, 8.23; N, 8.80. Found: C, 52.95; H, 8.46; N, 8.86.

4.4. General procedure for addition reaction of diethylzinc to aldehydes

Diethylzinc (1.0 M solution in hexanes, 1.5 mmol) was added to a solution of ligand 18 (0.15 mmol) in anhydrous toluene (1.5 mL). After 30 min, the aldehyde (1 mmol) was added dropwise and the resulting mixture was stirred at room temperature for 18 h. The reaction was quenched by 1 M aqueous HCl solution (5 mL) and the product was extracted three times with EtOAc. The combined organic phases were dried over Na₂SO₄. After filtration and evaporation of the solvent, the crude alcohol was obtained and directly analysed by GC to determine product composition and ee.

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- 21. Traces of metal halides, acting as Lewis acids themselves or in situ generating ethylzinc halides, could be responsible for the non-enantioselective addition.
- 22. Crystallographic data (excluding structure factors) for structure 1-HCl have been deposited with the Cambridge Crystallographic Data Centre as supplementary publication numbers CCDC711875. Copies of the data can be obtained, free of charge, on application to CCDC, 12 Union Road, Cambridge CB2 lEZ, UK (fax: +44(0)-1223-336033 or e-mail:deposit@ccdc.cam.ac.uk).
- 23. It should be mentioned that in the case of the CF_3 group, the steric effect E_5 makes it more comparable to a sec-butyl rather than to a CH_3 . However, the E_5 should be less pronounced in the case of a single H–F substitution. See Ref. [1b](#page-9-0) and also: Taft, R. W. In Steric effects in Organic Chemistry; Newman, M. S., Ed.; Wiley: New York, NY, 1956; pp 556–675.